

Rear End Sheet Metal Repairs - Back Panel and Reinforcement—5-Door

 Print

Removal and Installation

General Equipment

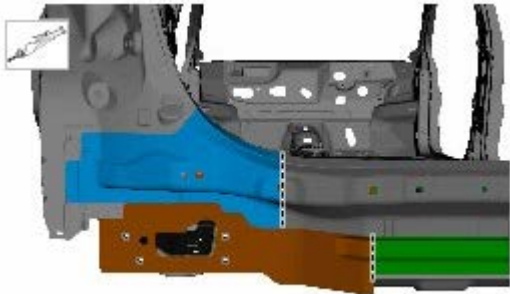
8 mm Drill Bit
Hot Air Gun
Locking Pliers
MIG/MAG Welding Equipment
Resistance Spotwelding Equipment
Spot Weld Drill Bit

Materials

Name	Specification
Body Sealant	-
Adhesive	WSK-M2G400-A/B WSK-M11P47-A1

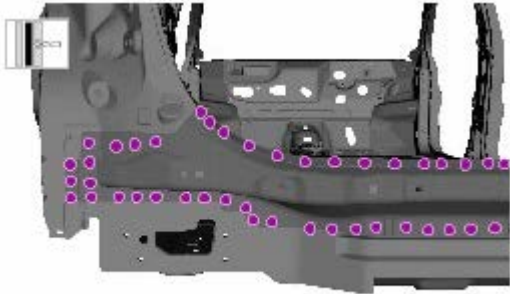
Removal

1. Refer to: [Loadspace Trim Panel - 5-Door](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).
2. Reposition the carpeting and the wiring harness away from the working area.
3. Overview - Partial replacement due to damage and service part is possible and reasonable.



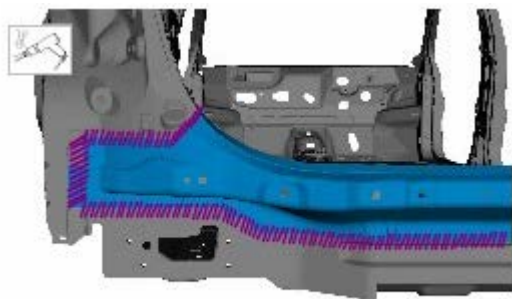
4. On both sides.

Use the General Equipment: [Spot Weld Drill Bit](#)



5. On both sides.

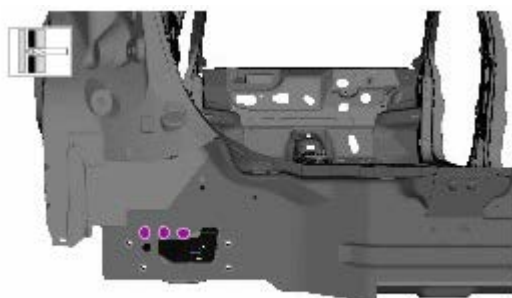
Use the General Equipment: [Hot Air Gun](#)



SP 203 66

6. On both sides.

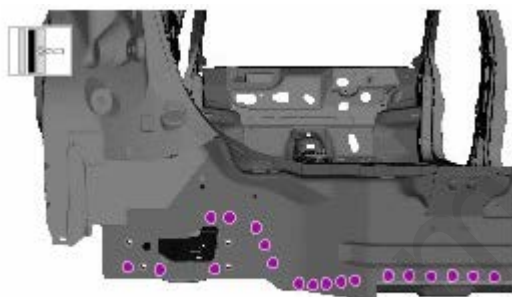
Use the General Equipment: [Spot Weld Drill Bit](#)



SP 203 67

7. On both sides.

Use the General Equipment: [Spot Weld Drill Bit](#)



SP 203 68

8. On both sides.

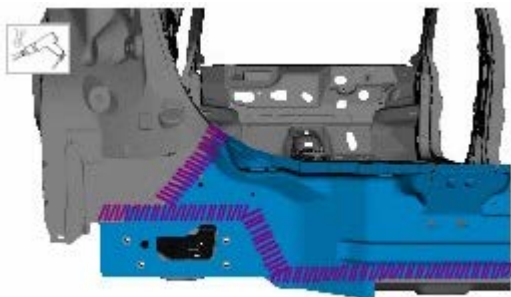
Use the General Equipment: [Spot Weld Drill Bit](#)



SP 203 69

9. On both sides.

Use the General Equipment: [Hot Air Gun](#)



52 223 66

Installation

1. Refer to: [Corrosion Prevention](#) (501-25 Body Repairs - General Information, Description and Operation).

2. On both sides.

Use the General Equipment: [8 mm Drill Bit](#)



52 223 67

3. On both sides.

Material: [WSK-M2G400-A/B](#); [WSK-M11P47-A1](#) (Adhesive)



52 223 68

4. On both sides.

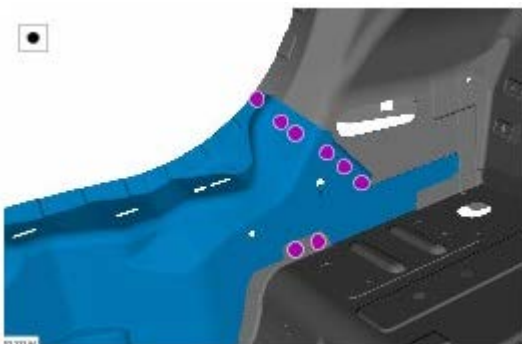
Material: - ([Body Sealant](#))



82 203 03

5. On both sides.

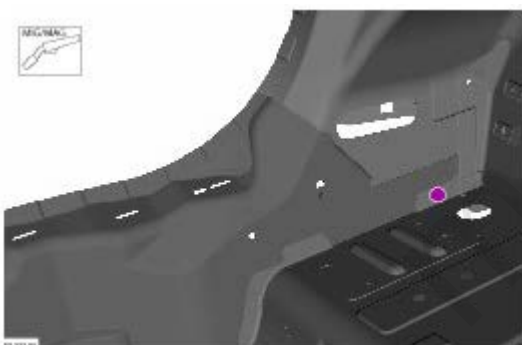
Use the General Equipment: [Locking Pliers](#), [Resistance Spotwelding Equipment](#)



82 203 04

6. On both sides.

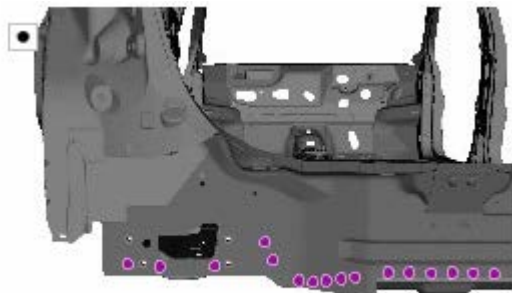
Use the General Equipment: [MIG/MAG Welding Equipment](#)



82 203 05

7. On both sides.

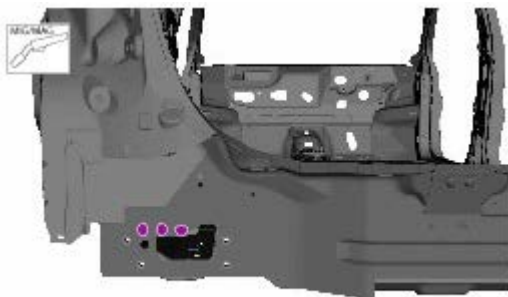
Use the General Equipment: [Resistance Spotwelding Equipment](#)



82 203 06

8. On both sides.

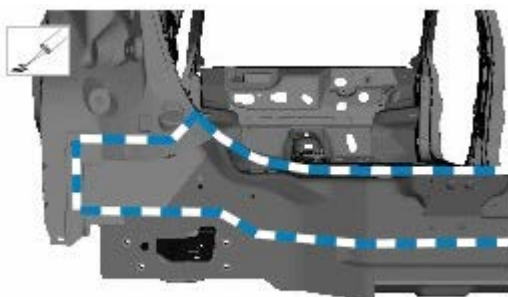
Use the General Equipment: [MIG/MAG Welding Equipment](#)



52 223 87

9. On both sides.

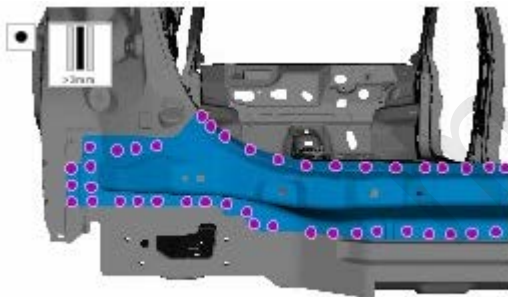
Material: - ([Body Sealant](#))



52 223 88

10. On both sides.

Use the General Equipments: [Locking Pliers](#), [Resistance Spotwelding Equipment](#)



52 223 89

11. Sealing work: All areas must be sealed to production level and corrosion protection restored.

Refer to: [Corrosion Prevention](#) (501-25 Body Repairs - General Information, Description and Operation).

12. Refer to: [Loadspace Trim Panel - 5-Door](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).